CLEAN VERSION OF AMENDMENTS

IN THE CLAIMS

Please cancel claim 11 without prejudice or disclaimer of its subject matter, and amend claims 1 through 10, to read as follows:

1. (Amended) Closed injection moulded closure having a first closure part, a second closure part, which closure parts have no main hinge connection between them, and two connecting elements which are connected to the first closure part and the second closure part by means of two hinge connections each which border non-adjacent sides of said elements, make an angle (ϕ) with one another and in pairs define planes which make an angle (ω) with one another, characterized in that, in the closed position of the closure, the planes defined by the hinge connections are inclined relative to the closure axis in such a way that the connecting elements and the hinge connections are accessible in the mould from the inside of the closure and from the outside of the closure and can be removed from the mould.

2. (Amended) Closed injection moulded closure according to Patent Claim 1, characterized in that in the closed position of the closure, the closure parts are functionally separated from one another by at least one gap.

3. (Amended) Closed injection moulded closure according to Patent Claim 1, characterized in that in the closed position of the closure, the closure parts are connected by at least one element

which is destroyed or removed when the closure is opened for the first time.

4. (Amended) Closed injection moulded closure according to Patent Claim 3, characterized in that the at least one element is a web or a tear-off lip.

5. (Amended) Closed injection moulded closure according to Claim 1, characterized in that the second closure part has at least two stable positions relative to the first closure part.

6. (Amended) Closed injection moulded closure according to Patent Claim 1, characterized in that the first closure part and the second closure part and the connecting elements in the opened position have no geometric deformations relative to the injection moulded state.

7. (Amended) Closed injection moulded closure according to Patent Claim 1, characterized in that the opening angle (α) between the first closure part and the second closure part in the open position of the closure is 150° to 180°.

8. (Amended) Closed injection moulded closure according to Patent Claim 1, characterized in that two hinge connections each bordering a connecting element make a first angle (ω) and the two planes make a second angle (ϕ) and that the relationship between the opening angle (α) of the closure and the first angle (ω) and the second angle (ϕ) is given by the following formula:

$$\phi = 2 \cdot \arctan\left[\frac{\sin(\alpha/2)}{1-\cos(\alpha/2)} \cdot \sin(\omega/2)\right].$$

9. (Amended) Closed injection moulded closure according to Claim 1, characterized in that the connecting elements are integrated in a concave or in a convex region of the closure.

10. (Amended) Closed injection moulded closure according to Claim 1, characterized in that the first closure part is adjacent to the second closure part and both closure parts are actively connected to a container, at least one closure part being detachably and actively connected to the latter.